

## Related to GP-GL Command

This can be changed only when the GP-GL command is enabled in the COMMAND.

### Setting the Step Size (STEP SIZE)

The distance to travel with 1 step can be changed. Match the setting value of the application to be used.

#### Operation

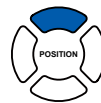
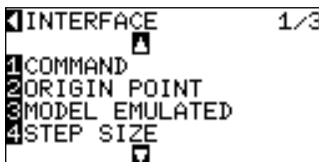
1 Press the **[MENU]** key in the default screen.

► MENU screen is displayed.



2 Press the **POSITION (▲)** key (I/F).

► INTERFACE setting screen (1/3) is displayed.



3 Press the **[4]** key (STEP SIZE).

► GP-GL STEP SIZE setting screen is displayed.



4 Press the **[1]** key (0.100 mm), the **[2]** key (0.050 mm), the **[3]** key (0.025 mm), or the **[4]** key (0.010 mm).

5 Confirm the setting and press the **[ENTER]** key (SET).

► Setting will be set, and it will return to INTERFACE setting screen (1/3).

6 Press the **[MENU]** key.

► It will return to the default screen.